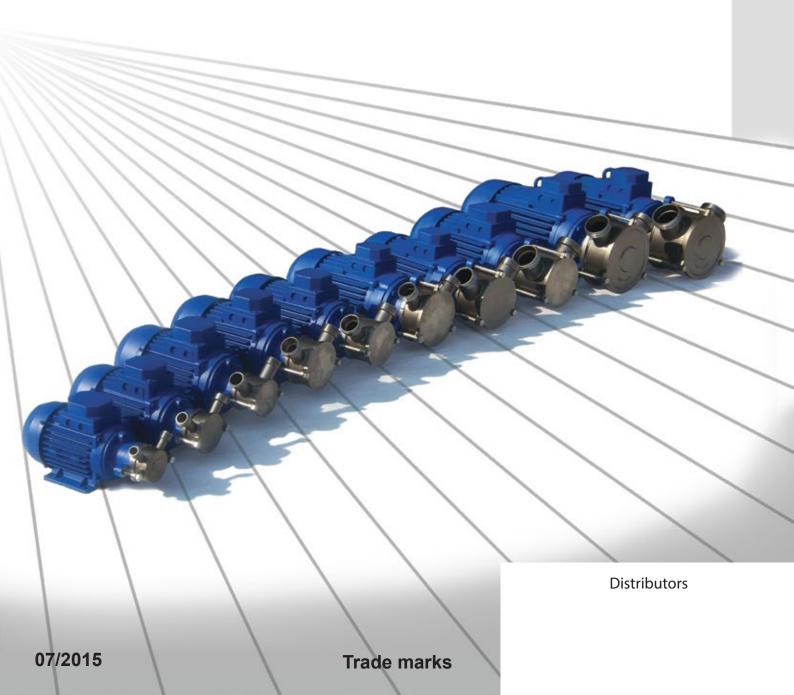


# MAG self priming pumps with flexible impeller are fast and easy to operate



# Self-priming AISI 304 and 316L stainless steel pumps with flexible impeller for thick or thin liquids.

The main characteristic of these pumps is robustness, due to the production process, i.e. the fusion of stailess steel. The total absence of junction or welding points gives them a high resistence against corrosion and abrasion.

The inside is 4-5 mm thick and the surface is smooth.

**MAG** pumps are suitable to any industrial sector and are ideal to move liquids without forming emulsions.

They immediately prime up to 4-5 meters. Pumping can be done in both senses of rotation.

They move fluid and dense liquids with solid bodies.

Rounds **1400**, **900**, **700** r.p.m. At low speed **550**, **350** r.p.m.

# Some good reasons to use MAG pumps:

- Easy to use.
- Bottom valve is not necessary.
- Pump need not to be filled.
- Easy to disassemble and clean.
- Robust.
- No maintenance required.
   Dismountable by anyone with a wrench.



#### Flexible impeller

In gum CR (Neoprene), in NBR (Nitril), in EPDM (Dutral) and in VMQ (Silicone), based on the product to be pumped. The impellers are temperature-resistant over 150°C.

#### Impeller in VMQ (Silicone)

Suitable for food, based on Italian law **DM21/03/73**.

Pumps are provided with an electrical motor, degree of efficiency **IE1/S3**,in compliance with CE regulations.

On demand, electrical motors with degree of efficiency **IE2/S1** are available.











# Electric pumps for industrial use resistent to acids and ideal to move substances:

# Chemicals Galvanization Pharmaceuticals Mechanics

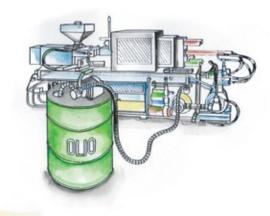
- Salt water
- · Galvanic solutions
- Various acids and alkali
- Inks and dyes
- Latex, H<sub>2</sub>O-based glues
- Creams, detergents
- Liquid soaps, shampoos
- Starch, lotions
- Finishes, liquid detergents
- Emulsifiable water
- Plasticizers
- · Colorants, oils
- Toothpaste

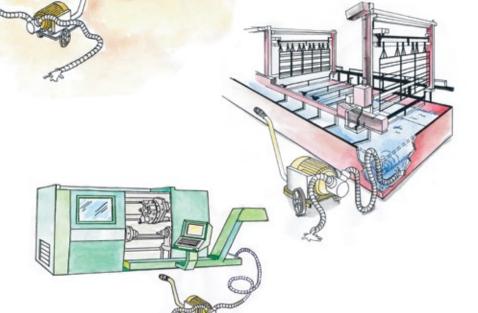
#### **Conditioning plants**

- Industrial wastes
- Mud, acid or base water
- Black water with solids









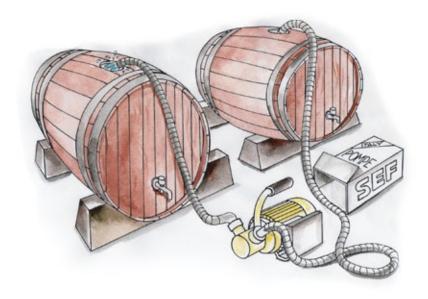


### **Ecology**

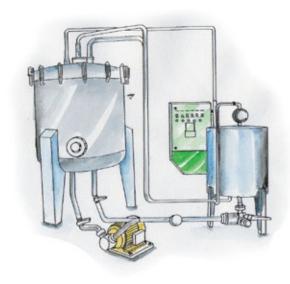
- Drainage
- Mineral and vegetal waste oil
- Sludge and sewage
- Photo material
- Liquid disposal

# Agricultural purposes Food products

- Wine and concentrated must
- Fruit juice
- Tomato sauce
- Vegetable oils, grease
- Milk, condensed milk
- · Whey, yoghurt, cream
- Gelatine, honey, mustard, molasses
- Flavours, beer, liquid sugar
- Extracts and syrups
- Vinegar, liquid egg
- Marmelade and jam
- Skimming yeast from fermentations
- Brines



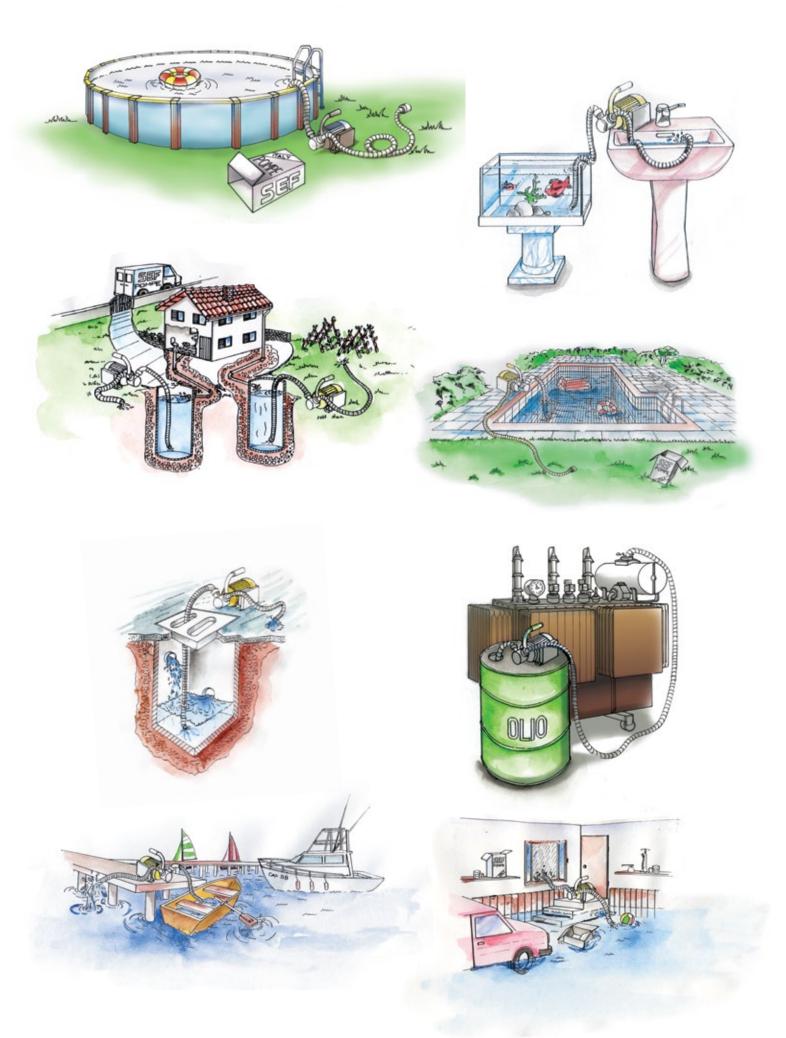




## **SERVE-FAN** (on demand)

required for cooling down electric motors at low speed (under 700 r.p.m.) for INVERTER operation. Electric motor IE2/S1 to vary speed.





NOTE: do not pump petrol, thinners, solvents or aggressive acids.

#### **Version A**

handle + switch + 5 m cable. single-phase or three-phase



#### **Version C**

for single-phase with direct start or three-phase fixed installation



| MAG pumps types |                |      |            |                  |    |              |
|-----------------|----------------|------|------------|------------------|----|--------------|
|                 | MAG<br>TYPE    | kW   | А          | ROUNDS<br>r.p.m. | Kg | OPENINGS (G) |
| 1               | 11 M4<br>11 T4 | 0,25 | 2,1<br>0,9 | 1400             | 8  | 1/2"         |
| 2               | 11 M6<br>11 T6 | 0,18 | 2<br>1,1   | 920              | 9  |              |

M= Single-phase 230 volt 50 hz T= Three-phase 400 volt 50 hz

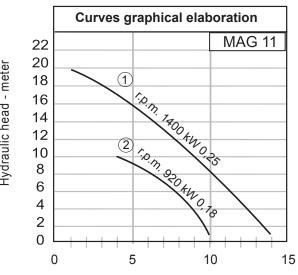
r.p.m. 920 dBA 15 r.p.m. 1400 dBA 20



#### On demand:

• single-phase or three-phase reverser





Flow rate per minute (with water) +/- 5%

#### **Version A**

handle + switch + 5m cable. single-phase or three-phase



#### **Version B**

truck + switch + 5m cable single-phase or three-phase





**Version C** 

for **single-phase** with direct start and **three-phase** fixed installation



On demand:

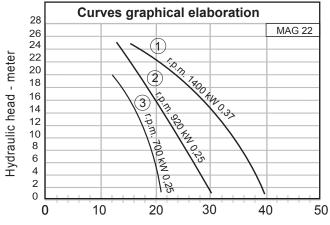
single-phase or three-phase reverser



| MAG pumps types |                |      |            |                  |     |                  |  |
|-----------------|----------------|------|------------|------------------|-----|------------------|--|
|                 | MAG<br>TYPE    | kW   | А          | ROUNDS<br>r.p.m. | Kg  | OPENINGS (G)     |  |
| 1               | 22 M4<br>22 T4 | 0,37 | 3,2<br>1,2 | 1400             | 9,5 | 3 <sub>/4"</sub> |  |
| 2               | 22 M6<br>22 T6 | 0,25 | 2<br>1,1   | 920              | 10  | 74               |  |
| 3               | 22 T8          | 0,25 | 1,3        | 700              |     |                  |  |

M= Single-phase 230 volt 50 hz T= Three-phase 400 volt 50 hz

r.p.m.700 dBA33 r.p.m.920 dBA44 r.p.m.1400 dBA55



Flow rate per minute (with water) +/- 5%

tel: 0331/617798

#### in stainless steel AISI 304 and 316L

#### **Version A**

handle + switch+ 5m cable.



#### **Version B**

truck + switch+ 5m cable single-phase or three-phase





On demand:

single-phase or three-phase reverser



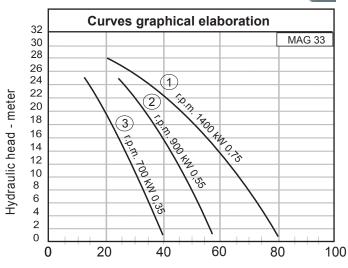
for **single-phase** with direct start or **three-phase** fixed installation



|   | MAG pumps types |      |            |               |      |              |  |
|---|-----------------|------|------------|---------------|------|--------------|--|
|   | MAG<br>TYPE     | kW   | А          | ROUNDS r.p.m. | Kg   | OPENINGS (G) |  |
| 1 | 33 M4<br>33 T4  | 0,75 | 6<br>2,1   | 1400          | 12,5 | 1"           |  |
| 2 | 33 M6<br>33 T6  | 0,55 | 4,5<br>2,1 | 920           | 13   | 1            |  |
| 3 | 33 T8           | 0,35 | 1,8        | 700           |      |              |  |

M= Single-phase 230 volt 50 hz T= Three-phase 400 volt 50 hz

r.p.m.700 dBA36 r.p.m.920 dBA48 r.p.m.1400 dBA60



Flow rate per minute (with water) +/- 5%

#### **Version A**

handle + switch + 5m cable. single-phase or three-phase



#### **Version B**

truck + switch+ 5m cable single-phase or three-phase





On demand:

single-phase or three-phase reverser



#### **Version C**

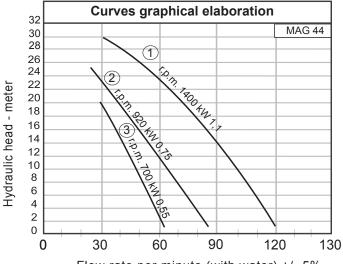
for **single-phase** with direct start or **three-phase** fixed installation



| MAG pumps types |                |      |          |               |      |              |
|-----------------|----------------|------|----------|---------------|------|--------------|
|                 | MAG<br>TYPE    | kW   | А        | ROUNDS r.p.m. | Kg   | OPENINGS (G) |
| 1               | 44 M4<br>44 T4 | 1,1  | 7,8      | 1400          | 16,5 | 1 1/4"       |
| 2               | 44 M6<br>44 T6 | 0,75 | 5<br>2,5 | 920           | 17   | 1 74         |
| 3               | 44 T8          | 0,55 | 2,4      | 700           |      |              |

M= Single-phase 230 volt 50 hz T= Three-phase 400 volt 50 hz

r.p.m.700 dBA39 r.p.m.920 dBA52 r.p.m.1400 dBA65



Flow rate per minute (with water) +/- 5%

#### in stainless steel AISI 304 and 316L

#### **Version A**

handle + switch + 5m cable. single-phase or three-phase



#### **Version B**

truck + switch + 5m cable single-phase or three-phase





On demand:

single-phase or three-phase reverser



#### **Version C**

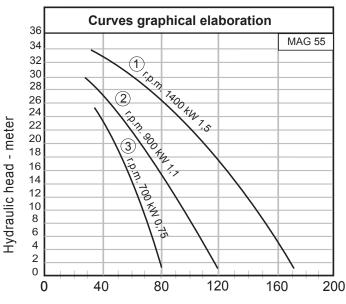
for **single-phase** with direct start or **three-phase** fixed installation



|     | MAG pumps types |      |      |               |    |                    |  |
|-----|-----------------|------|------|---------------|----|--------------------|--|
|     | MAG<br>TYPE     | kW   | А    | ROUNDS r.p.m. | Kg | OPENINGS (G)       |  |
| (1) | 55 M4           | 1,5  | 10,5 | 1400          | 19 |                    |  |
|     | 55 T4           | 1,5  | 4    | 1400          | 19 | _                  |  |
| (2) | 55 M6           | 4.4  | 7,5  | 920           |    | 1 <sup>1</sup> /2" |  |
|     | 55 T6           | 1,1  | 3,6  | 320           | 20 |                    |  |
| 3   | 55 T8           | 0,75 | 2,7  | 700           |    |                    |  |

M= Single-phase 230 volt 50 hz T= Three-phase 400 volt 50 hz

r.p.m.700 dBA42 r.p.m.920 dBA56 r.p.m.1400 dBA70



Flow rate per minute (with water) +/- 5%

#### in stainless steel AISI 304 and 316L



three-phase or single-phase



#### On demand:

three-phase reverser





#### **Version C**

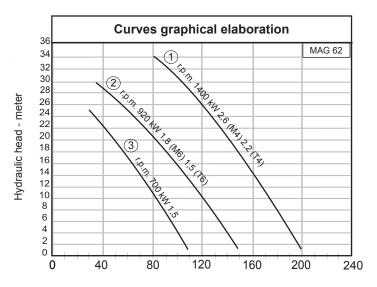
for three-phase fixed installation



| MAG pumps types |             |     |     |               |    |              |  |
|-----------------|-------------|-----|-----|---------------|----|--------------|--|
|                 | MAG<br>TYPE | kW  | A   | ROUNDS r.p.m. | Kg | OPENINGS (G) |  |
|                 | 62 M4       | 2,6 | 17  | 1400          | 30 |              |  |
|                 | 62 T4       | 2,2 | 6   | 1400          |    | 11/2"        |  |
|                 | 62 M6       | 1,8 | 12  | 920           |    | 1 1/2"       |  |
| (2)             | 62 T6       | 1,5 | 4,8 | 920           | 31 |              |  |
| 3               | 62 T8       | 1,5 | 5   | 700           |    |              |  |

M= Single-phase 230 volt 50 hz T= Three-phase 400 volt 50 hz

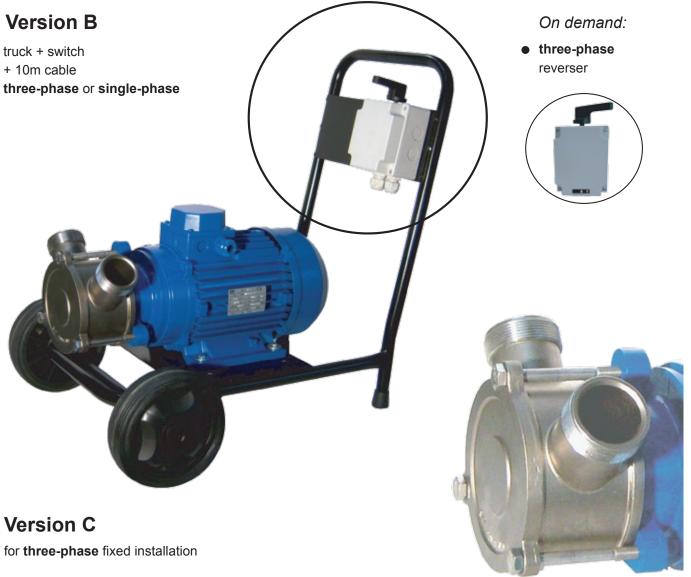
r.p.m.700 dBA44 r.p.m.920 dBA60 r.p.m.1400 dBA75



Flow rate per minute (with water) +/- 5%

fax: 0331/619474 tel: 0331/617798

#### in stainless steel AISI 304 and 316L

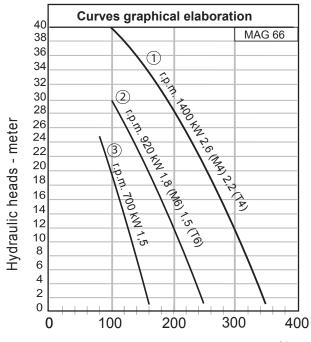




| MAG pumps types                |             |     |     |                  |    |              |  |
|--------------------------------|-------------|-----|-----|------------------|----|--------------|--|
|                                | MAG<br>TYPE | kW  | А   | ROUNDS<br>r.p.m. | Kg | OPENINGS (G) |  |
|                                | 66 M4       | 2,6 | 17  | 1400             | 32 |              |  |
| (1)                            | 66 T4       | 2,2 | 6   | 1400             | 02 | 2"           |  |
| (2)                            | 66 M6       | 1,8 | 12  | 920              |    | 2            |  |
|                                | 66 T6       | 1,5 | 4,8 | 320              | 33 |              |  |
| ③ 66 T8 1,5 5 700              |             |     |     |                  |    |              |  |
| M= Single-phase 230 volt 50 hz |             |     |     |                  |    |              |  |

M= Single-phase 230 volt 50 hz T= Three-phase 400 volt 50 hz

r.p.m.700 dBA48 r.p.m.920 dBA64 r.p.m.1400 dBA80



Flow rate per minute (with water) +/- 5%

#### in stainless steel AISI 304 and 316L



#### On demand:

three-phase reverser





### **Version C**

for three-phase fixed installation

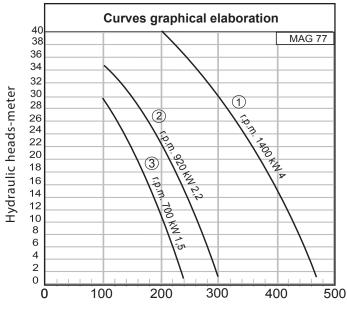


|                               | MAG pumps types |     |     |               |    |                    |  |  |
|-------------------------------|-----------------|-----|-----|---------------|----|--------------------|--|--|
|                               | MAG<br>TYPE     | kW  | А   | ROUNDS r.p.m. | Kg | OPENINGS (G)       |  |  |
| 1                             | 77 T4           | 4   | 10  | 1400          | 40 |                    |  |  |
| 2                             | 77 T6           | 2,2 | 5,6 | 920           | 41 | 2 <sup>1</sup> /2" |  |  |
| ③ 77 T8 1,5 5 700             |                 |     |     |               |    |                    |  |  |
| T- Throo phase 400 yelt 50 hz |                 |     |     |               |    |                    |  |  |

T= Three-phase 400 volt 50 hz

13

r.p.m.700 dBA50 r.p.m.920 dBA66 r.p.m.1400 dBA82



Flow rate per minute (with water) +/- 5%

#### in stainless steel AISI 304 and 316L



#### On demand:

three-phase reverser



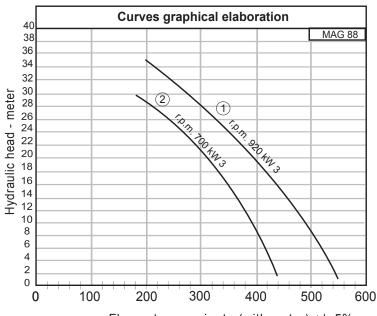
### **Version C**

for three-phase fixed installation



|                                     | MAG pumps types |    |     |                  |    |                    |  |
|-------------------------------------|-----------------|----|-----|------------------|----|--------------------|--|
|                                     | MAG<br>TYPE     | kW | А   | ROUNDS<br>r.p.m. | Kg | OPENINGS (G)       |  |
| 1                                   | 88 T6           | 3  | 7,3 | 920              | 60 | 2 <sup>1</sup> /2" |  |
| 2                                   | 88 T8           | -  | 9   | 700              | 60 |                    |  |
| T= Three-phase 400 volt 50 hz       |                 |    |     |                  |    |                    |  |
| r.p.m. 700 dBA 55 r.p.m. 920 dBA 70 |                 |    |     |                  |    |                    |  |





Flow rate per minute (with water) +/- 5%

#### in stainless steel AISI 304 and 316L



#### On demand:

three-phase reverser



# **Version C**

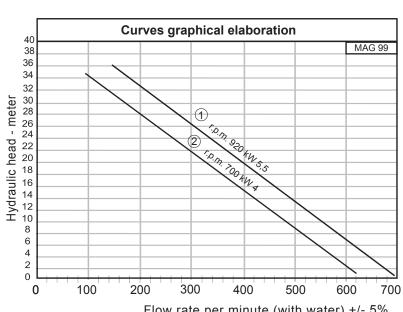
r.p.m. 700 dBA 60

for three-phase fixed installation



| MAG pumps types               |             |     |      |                  |    |              |  |  |
|-------------------------------|-------------|-----|------|------------------|----|--------------|--|--|
|                               | MAG<br>TYPE | kW  | А    | ROUNDS<br>r.p.m. | Kg | OPENINGS (G) |  |  |
| 1                             | 99 T6       | 5,5 | 13   | 920              | 68 | 3"           |  |  |
| 2                             | 99 T8       | 4   | 10,5 | 700              | 68 |              |  |  |
| T= Three-phase 400 volt 50 hz |             |     |      |                  |    |              |  |  |

r.p.m. 900 dBA 65



## Version BG at low speed

With truck and reverser, 10 m cable. Single-phase or three-phase.

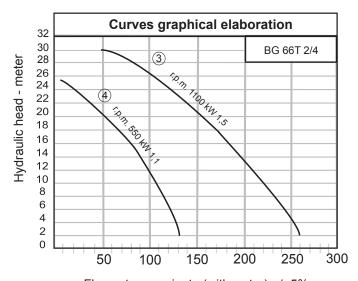
#### **IDEAL**

for fragile, fluid and dense products. Rounds 550.

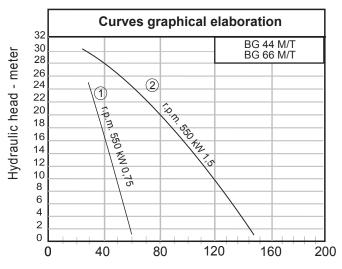
#### On demand:

- rounds 350
- dual speed 550/1100







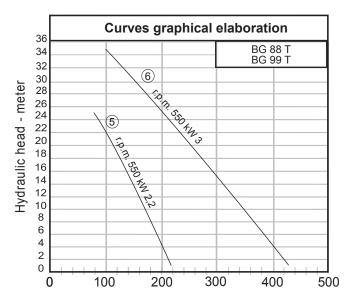


Flow rate per minute (with water) +/- 5%

|                                | Electric    | c pumps | version BG | <b>;</b>         |  |
|--------------------------------|-------------|---------|------------|------------------|--|
|                                | MAG<br>TYPE | kW      | А          | ROUNDS<br>r.p.m. |  |
|                                | BG 44M      | 0,75    | 6          | 550              |  |
|                                | BG 44T      | 0,75    | 2,2        | 550              |  |
|                                | BG 66M      | 1,5     | 8          | 550              |  |
| 2                              | BG 66T      | 1,0     | 4          |                  |  |
| 3                              | BG 66 T 2/4 | 1,5     | 3,8        | 1100             |  |
| 4                              | BG 00 1 2/4 | 1,1     | 3,2        | 550              |  |
| 5                              | BG 88T      | 2,2     | 6          | 550              |  |
| 6                              | BG 99T      | 3       | 7,5        | 550              |  |
| M= single-phase 230 volt 50 Hz |             |         |            |                  |  |

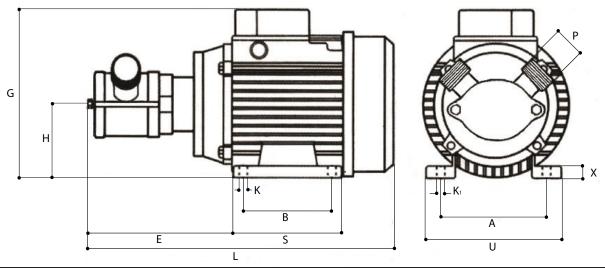
| M= single-phase 230 volt 50 Hz |
|--------------------------------|
| T= three-phase 400 volt 50 Hz  |

16



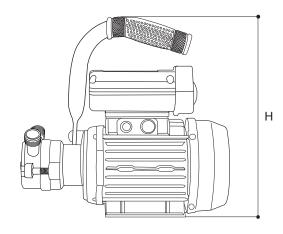
Flow rate per minute (with water) +/- 5%

# Sizes of self-priming electric pumps, in stainless steel AISI 304 and AISI 316 L with flexible impeller - IE1/S3 electric motors



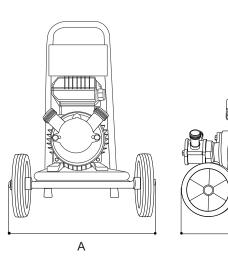
| TYPE | RPM                | Н   | A  | U   | В   | s   | E   | L   | K  | <b>K</b> 1 | Х  | G   | Р    |
|------|--------------------|-----|--|-----|-----|-----|-----|-----|----|------------|----|-----|------|
| 11   | 1400               | 63  | 100  | 120 | 80  | 100 | 100 | 265 | 7  | 10         | 7  | 155 | 1/11 |
| 11   | 920                | 71  | 112  | 135 | 90  | 112 | 110 | 290 | 7  | 11         | 8  | 172 | 1/2" |
| 22   | 1400<br>920        | 71  | 112  | 135 | 90  | 112 | 115 | 295 | 7  | 11         | 8  | 172 | 3/4″ |
| 22   | 700                | 80  | 125  | 153 | 100 | 125 | 115 | 315 | 9  | 13         | 12 | 210 |      |
| 33   | 1400<br>920<br>700 | 80  | 125  | 153 | 100 | 125 | 135 | 340 | 9  | 13         | 12 | 210 | 1"   |
| 44   | 1400<br>920<br>700 | 90  | 140  | 170 | 100 | 130 | 140 | 360 | 10 | 13         | 13 | 220 | 1″ ¼ |
| 55   | 1400<br>920<br>700 | 90  | 140  | 170 | 125 | 155 | 155 | 400 | 10 | 13         | 13 | 220 | 1″ ½ |
| 62   | 1400<br>920<br>700 | 100 | 160  | 192 | 140 | 170 | 165 | 425 | 12 | 17         | 14 | 245 | 1″ ½ |
| 66   | 1400<br>920<br>700 | 100 | 160  | 192 | 140 | 170 | 190 | 450 | 12 | 17         | 14 | 245 | 2"   |
| 77   | 1400<br>920<br>700 | 112 | 190  | 220 | 140 | 182 | 210 | 500 | 13 | 17         | 14 | 270 | 2″ ½ |
| 88   | 920                | 132 | 216  | 260 | 140 | 181 | 230 | 550 | 11 | 20         | 16 | 320 | 2″ ½ |
| 88   | 700                | 132 | 216  | 260 | 178 | 219 | 230 | 580 | 11 | 20         | 16 | 320 | 2″ ½ |
| 99   | 700<br>920         | 132 | 216  | 260 | 178 | 219 | 280 | 620 | 11 | 20         | 16 | 320 | 3″   |
|      |                    |     | Technical details are subject to change without notice |     |     |     |     |     |    |            |    |     |      |

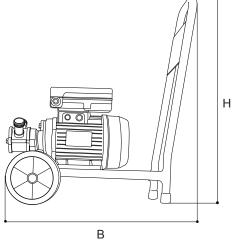
# Sizes of self-priming pumps in stainless steel AISI 304 and AISI 316L with flexible impeller and handle



| TYPE   | Н   |
|--------|-----|
| MAG 11 | 270 |
| MAG 22 | 280 |
| MAG 33 | 300 |
| MAG 44 | 310 |
| MAG 55 | 310 |

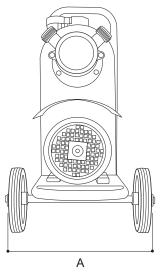
# Sizes of self-priming pumps in stainless steel AISI 304 and AISI 316L with flexible impeller and truck

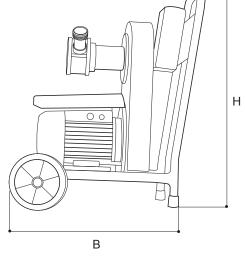




| TYPE   | Α   | В   | Н   |  |  |
|--------|-----|-----|-----|--|--|
| MAG 22 | 340 | 530 | 600 |  |  |
| MAG 33 | 340 | 530 | 600 |  |  |
| MAG 44 | 340 | 545 | 600 |  |  |
| MAG 55 | 340 | 560 | 600 |  |  |
| MAG 62 | 440 | 600 | 600 |  |  |
| MAG 66 | 440 | 630 | 600 |  |  |
| MAG 77 | 440 | 660 | 600 |  |  |
| MAG 88 | 440 | 690 | 600 |  |  |
| MAG 99 | 440 | 740 | 600 |  |  |

### Sizes of low speed pumps BG version

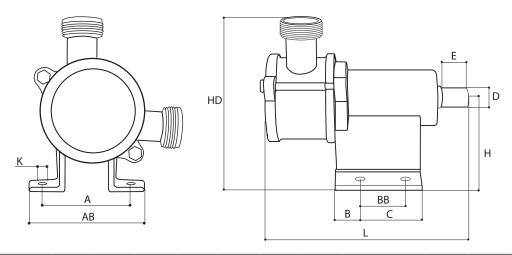




| TYPE  | А   | В   | Н   |  |  |
|-------|-----|-----|-----|--|--|
| BG 44 | 340 | 540 | 600 |  |  |
| BG 66 | 440 | 650 | 600 |  |  |
| BG 88 | 440 | 650 | 600 |  |  |
| BG 99 | 440 | 650 | 600 |  |  |

# Support type SJ

Pumps in stainless steel AISI 316 IP 55 for functioning with electrical, hydraulic and internal combustion engines.



| TYPE    | Α   | АВ  | В  | ВВ | С   | D  | E  | L   | K  | Н   | HD  | Р     |
|---------|-----|-----|----|----|-----|----|----|-----|----|-----|-----|-------|
| SJ1180  | 76  | 100 | 17 | 38 | 71  | 19 | 28 | 165 | 10 | 80  | 135 | 1/2"  |
| SJ2280  | 76  | 100 | 17 | 38 | 71  | 19 | 28 | 170 | 10 | 80  | 150 | 3/4"  |
| SJ3380  | 76  | 100 | 17 | 38 | 71  | 19 | 28 | 190 | 10 | 80  | 150 | 1"    |
| SJ4490  | 100 | 129 | 28 | 50 | 98  | 24 | 32 | 215 | 10 | 90  | 185 | 11⁄4" |
| SJ5590  | 100 | 129 | 28 | 50 | 98  | 24 | 32 | 230 | 10 | 90  | 185 | 1½"   |
| SJ62100 | 112 | 137 | 39 | 56 | 112 | 28 | 42 | 280 | 12 | 100 | 225 | 1½"   |
| SJ66100 | 112 | 137 | 39 | 56 | 112 | 28 | 42 | 295 | 12 | 100 | 225 | 2"    |
| SJ77100 | 112 | 137 | 39 | 56 | 112 | 28 | 42 | 325 | 12 | 100 | 225 | 2½"   |



| Connectors with cam     | blocking in polypro                              | ppylene and anti-opening spring |  |  |  |  |  |
|-------------------------|--|---------------------------------|--|--|--|--|--|
|                         | Pump type 11                                     | Connector ½" x 13               |  |  |  |  |  |
|                         | Pump type 22                                     | Connector ¾" x 20               |  |  |  |  |  |
|                         | Pump type 33                                     | Connector 1" x 25               |  |  |  |  |  |
|                         | Pump type 44                                     | Connector 1" ¼ x 30             |  |  |  |  |  |
| 00                      | Pump type 55                                     | Connector 1" ½ x 40             |  |  |  |  |  |
|                         | Pump type 62                                     | Connector 1" 1/2 x 40           |  |  |  |  |  |
|                         | Pump type 66                                     | Connector 2" x 50               |  |  |  |  |  |
|                         | Pump type 77                                     | Connector 2" 1/2 x 60           |  |  |  |  |  |
|                         | Pump type 88                                     | Connector 2" ½ x 60             |  |  |  |  |  |
|                         | Pump type 99                                     | Connector 3"x 75                |  |  |  |  |  |
| Clamp fittings (garolla | Clamp fittings (garolla type) in stainless steel |                                 |  |  |  |  |  |
|                         | Pump type 11                                     | Connector ½" x 20               |  |  |  |  |  |
|                         | Pump type 22                                     | Connector 3/4" x 20             |  |  |  |  |  |
|                         | Pump type 33                                     | Connector 1" x 25               |  |  |  |  |  |
|                         | Pump type 44                                     | Connector 1" 1/4 x 30           |  |  |  |  |  |
|                         | Pump type 55                                     | Connector 1" ½ x 40             |  |  |  |  |  |
| HR                      | Pump type 62                                     | Connector 1" 1/2 x 40           |  |  |  |  |  |
| d                       | Pump type 66                                     | Connector 2" x 50               |  |  |  |  |  |
|                         | Pump type 77                                     | Connector 2" ½ x 60             |  |  |  |  |  |
| 020                     | Pump type 88                                     | Connector 2" ½ x 60             |  |  |  |  |  |
|                         | Pump type 99                                     | Connector 3"x 75                |  |  |  |  |  |

#### **ADAPTER DIN 11851**



| DN 25 | 1"    |
|-------|-------|
| DN 32 | 1"1/4 |
| DN 40 | 1"1/2 |
| DN 50 | 2"    |
| DN 65 | 2″1/2 |
| DN 80 | 3"    |

#### **WARNINGS**

- Information about liquid transport are approximate.
   Read the instructions for use to correctly and securely move products.
- The applications of the impellers pointed out above are not binding.

Some components in the liquid to be transferred and some conditions of use can damage without remedy the impeller, SEF will not be responsible for this.

**In order to transfer acid or basic products**, stainless steel AISI 316L is more resistant to corrosion than stainless steel AISI 304.

Several types of acid and basic products in different concentrations are traded, you have to check their chemical compatibility with the materials of the pump and the resistance of stainless steel AISI 304 or 316L to them.

**With high concentrations of acid or basic in solution**, some chemicals reactions take place, therefore for them SEF pumps are not suitable. The impellers usually suggested for the transfer of acid and basic liquids are neoprene rubber (CR) and EPDM (Dutral rubber). The electric pumps MAG type must not be used with products and in environments at explosion risk.



SEF reserves the right to modify data without notice to enhance production. Read the instructions for use and maintenance sent with the product.

Translated from the original Italian catalog